



## Box Sash-VS-2.0-Aug09

### PART 1 GENERAL

#### 1.1 QUALITY ASSURANCE

- A. Regulatory Requirements: Emergency Egress or Rescue: Comply with requirements for sleeping units of BS5588.
- B. Acoustic Performance:
- C. Thermal Transmittance:
- D. Water Tightness:
- E. Air Permeability:

#### 1.2 DELIVERY

- A. 4 - 8 weeks from enquiry.
- B. Delivered in packaging suitably protected from the weather.
- C. All products supplied on one way timber pallets.

#### 1.3 STORAGE AND HANDLING

- A. Prime or seal wood surfaces, including surface to be concealed by wall construction, if more than thirty (30) days will expire between delivery and installation.
- B. Store window units in an upright position in a clean and dry storage area above ground and protect from weather.

### PART 2 PRODUCT

#### 2.1 MANUFACTURED UNITS

- A. **Description:** Wood box sash window

#### 2.2 CASEMENT MATERIALS

- A. **Frame:** 170 mm x 100 mm Laminated pine, meranti or oak.  
Kiln dried to a moisture content no greater than twelve (12) percent at the time of fabrication.
- B. **Sash:** 50 mm x 47 mm laminated pine, meranti or oak.  
Finger jointed  
Kiln dried to a moisture content no greater than twelve (12) percent at the time of fabrication.
- C. **Glazing:** Select quality complying with Part L, specific values available on request.
  - 1. Glazing Method: Double glazed 4-16-4  
Internal Beading
  - 2. Glass Types: Clear  
Low E II Argon gas  
Toughened  
Obscure  
Laminated  
Diamond Lead
  - 3. Glazing Seal: Deventer glazing gasket. Dev/Skand/02
- D. **Finish:**
  - 1. One Coat Translucent or Opaque Micro Porous Primer 30 microns dry.
  - 2. One Coats Micro Porous Translucent Intermediate Coat 50 microns dry.
  - 3. One Coat Micro Porous Translucent or Opaque Top Coat 80 microns dry
- E. **Hardware:**  
Factory installed operating hardware: Pickard Weights & Pulleys or spiral balances  
Brass or chrome, fitch catch & sash lifts  
Hardware Finish: Electrostatically painted;  
Colour: Satin Taupe, White, Bronze, Brass, Satin  
Chrome, Satin Nickel, Antique Brass, Black.
- F. **Weather-strip:**
  - 1. Aluron TE 3b - Weather-stripped at frame perimeter.  
Colour: White / Brown.
  - 2. Aluron TE 2B - Weather-stripped at sash perimeter.  
Colour: White / Brown.
- G. **Venting:**  
Titon TV90 trickle ventilation  
Compliant with part F.  
Provides either 4300 EA (equivalent area) or 8600 EA.  
Colour: White / Brown / Black / Gold.